

# Pacific Plus Parts List

ISSUE DATE 2019

**Part No QTY Description**  
**Per Machine**

**PRODUCT ASSEMBLIES - Refere to Exploded Diagram for Details**

<b>A039</b>	<b>1</b>	<b>Seat Wheel Assembly</b>
<b>A041</b>	<b>1</b>	<b>Belt Bungee Pulley Complete Kit</b>
<b>A048</b>	<b>1</b>	<b>Handle Complete - Round Handle</b>
<b>A374</b>	<b>1</b>	<b>Seat Rail Set Complete - PCFP</b>
<b>A978</b>	<b>1</b>	<b>4 Level Tank Complete Assembly</b>
<b>HPAC</b>	<b>1</b>	<b>Hardware Kit - Pacific</b>

**PARTS**

10033	1	Washer M4.2x10x1t SUS
10036	12	Flat Tapping Screw M3x20 SUS
10041	4	Nyloc Nut M10
10052	1	Grub Screw M4x6 - B
10079	1	Seat LS - E28
10081	2	Washer M6x16x1t
10082	4	Washer M10x21x2t
10097	4	Nut Dome Head M10 Same as 60122
10100	4	Washer M6x16x1t - B
10114	2	Computer Mount Plastic Bushing 20x16x13x10
10116	1	Dome Head Bolt M10x60
10129	1	Decal - "How to Row " Replaced by 11129
10131	4	Tank Conditioner - 4 Tabs
10139	4	Spring Washer M10
10176	2	Foot Strap - Black & Buckle
11070	1	Sensor Connecting Cable 300mm
11072	1	Sensor 100mm
12178	1	Dome Head Bolt M3x10 SUS
12179	1	Washer M3x8 SUS
12189	3	Tank Internal Screw M4x10 SUS
13040	3	O Ring
13174	2	Nyloc Nut M5
20126	3	Plastic Washer M4x12
24005	1	Washer M11x22x1t SUS
50934	1	LCD for L4/L16
55001	1	Dome Head Bolt M8x50
55002	1	Small pulley 8mmx31.5mm
60108	4	Bungee Pulley Spacer 8mm
60109	2	Bungee Pulley 50mm
60110	2	Belt Pulley Spacer 10x24x23
60111	1	Belt Pulley 100mm & 2 x Bearing #60112
60113	1	Main Shaft Oil Bushing - Lower 38x20x22
60114	1	Magnet Ring & 6 x Magnet #60124
60119	1	Idle Wheel & Bearing 6000ZZ x 2 #60112
60120	1	Roll Pin M6x30
60121	1	Hex Head Bolt M10x90
60123	1	Idle Shaft Upper Frame Mount 10mm
60125	1	Idler Pulley Shaft 10x107mm
60126	2	C Clip 10mm
60130	2	Frame Rubber Bumper
60133	12	Nyloc Nut M3 SUS
60135	5	Hex Head Bolt M10x95
60138	1	Impeller End Cap
60139	2	Tank Internal Screw M6x15 SUS
60145	1	Frame Plug 38.1mm
60148	1	Heart Rate Lead- 400mm
60150	1	Main Shaft Nylon Bushing - Upper
60209	4	End Cap 76.2mm Round
60210	4	Transport Wheel Fastener
60211	2	Transport Wheel 76.2
60212	2	End Cap 25x50mm
60247	2	O Ring 15.6X6.7X3.5mm

Part No	QTY	Description
<b>Per Machine</b>		
60304	1	Flywheel Upper Shaft
60306	1	Flywheel Lower Shaft - L4/L5
60400	1	Rear Leg - PACAR
60504	1	Handle/Belt Rubber Cover
60506	2	Handle Grip 26x22x2tx210
60615	1	Bungee Cord 8mmx1950 & Inner Clip #65922
60702	4	Seat Wheel - HS
60706	2	Inner Axle Bushing Long
60707	3	Hex Bolt M8x120mm
60708	1	Washer M8x19x1.6
60708	2	Washer M8x19x1.6
60709	1	Nyloc Nut M8
60802	1	Rear Leg Internal Mounting Plate
60803	2	Rubber Bump Stop - Seat Rail
60804	2	Rubber End Cap 75x50 - Seat Rail
60805	2	Rear Leg Adjustable Height End Caps
60806	1	Dome Head Bolt M10x180
60807	4	Counter Sunk Bolt M6x10
60808	2	Dome Head Bolt M8x15
60809	1	Plastic Dome Cap 10mm
60900	1	Belt Bungee Pulley Complete & Velcro #60903 & One Way Bearings#90136
61001	5	Tank Bonding Strip 3M-VHB 40x40x1mm
61007	1	Main Frame Lower Warning Decal - Tank
61063	2	Footplate Slider with Velcro #65997
61064	2	Footplate Slider Base 120x111x22.8
61066	1	Plastic Washer M5920.1x2T
61067	10	Dome Head Bolt M5x15
61100	1	Upper Main Frame with Decal #61004 & #69103- PCFP
61128	2	Dome Head Bolt M8x65
61129	2	Nut Dome Head M8
61297	1	Vertical Seat Rail bolt dampener
62002	1	Siphon
63054	1	Lower Frame - PACAR
63118	1	Tank Large Ring Seal - Yellow 499x5.8
63132	12	Allen Key Bolt-M3x20 - SUS
63144	1	Tank Plug for HS Tank
64141	1	Computer with USB - L4
65121	2	Seat Frame Bracket
65125	1	Rubber End Cap - Main Frame
65913	4	Dome Head Bolt M6x20 - B
65921	6	Washer M8.5x19x1.6t - B
65931	3	Nyloc Nut M8 - B
65947	4	Seat Wheel Short Spacer 12.7x8.1x13 - B
65980	1	Lower Tank Shell with Decal #61006
65982	1	Inner Reserve Tank Shell / AR
66973	1	Rubber Seal
66984	1	L4 Tank Adjuster Inner Valve
66987	1	L4 Adjuster Knob Base with Decals #66986 -Black
66988	1	L4/L5 Valve Base-Yellow
66989	1	Shaft for Valve - L4 / L5
66992	4	Flat Tapping Screw M3x16 - SUS
67971	3	L4, L5 Impeller - AR Yellow
67981	1	Upper Tank Shell - L4 Decal # 66959 for Plus models & Double Lip Seal # 66972
67983	1	L4/L5 Tank Adjuster Outer Valve & Rubber Spacer #66974 & M6 Ball Plunger #66976 Yellow
67988	1	End Cap - Adjuster Knob
69986	1	Adjuster Knob for Plus / V / XL- Yellow
90101	2	Rubber Hook Cover 8mm x 80mm
90707	1	Lower Seat Wheel Axle Spacer

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**Per Machine**

## **Pacific Plus Recommended Parts Holding**

<b>Part No</b>	<b>QTY</b>	<b>Description</b>
<b>A048</b>	1	Handle Complete - Round Handle
<b>HPAC</b>	1	Hardware Kit - Pacific
10131	2	Tank Conditioner - 4 Tabs
10176	2	Foot Strap - Black & Buckle
11072	2	Sensor 100mm
50934	1	LCD for L4/L16
60109	2	Bungee Pulley 50mm
60113	2	Main Shaft Oil Bushing - Lower 38x20x22
60114	1	Magnet Ring & 6 x Magnet #60124
60119	1	Idle Wheel & Bearing 6000ZZ x 2 #60112
60210	8	Transport Wheel Fastener
60211	4	Transport Wheel 76.2
60615	1	Bungee Cord 8mmx1950 & Inner Clip #65922
60702	4	Seat Wheel - HS
61001	4	Tank Bonding Strip 3M-VHB 40x40x1mm
61063	4	Footplate Slider with Velcro #65997
61064	4	Footplate Slider Base 120x111x22.8
61128	2	Dome Head Bolt M8x65
63144	2	Tank Plug for HS Tank
64141	1	Computer with USB - L4
65921	4	Washer M8.5x19x1.6t - B
67981	1	Upper Tank Shell - L4 Decal # 66959 for Plus models & Double Lip Seal # 66972